

WING

XW10L – XW10V

1. GENERAL WARNING

1.1 PLEASE READ BEFORE USING THIS MANUAL

- This manual is part of the product and should be kept near the instrument for easy and quick reference.
- The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
- Check the application limits before proceeding.

1.2 SAFETY PRECAUTIONS

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation
- Warning: disconnect all electrical connections before any kind of maintenance.
- Fit the probe where it is not accessible by the End User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell s.r.l." (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are separated and far enough from each other, without crossing or intertwining.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

2. GENERAL DESCRIPTION

Model XW10L, 38x185 mm format, and model XW10V, 100x64 format, are microprocessor based controllers suitable for applications in the field of refrigeration or heating. They are provided with 2 relay outputs one for the regulation and other one for the lights. They are also provided with 1 NTC or PTC probe input for temperature control. There is 1 digital input (free contact) configurable by parameter. An output allows the user to programme the parameter list with the "Hot Key".

3. CONTROLLING LOADS

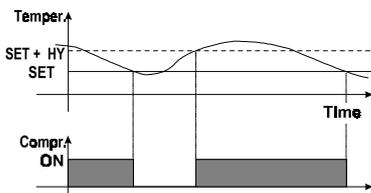
3.1 THE REGULATION OUTPUT

The regulation is performed according to the temperature measured by the probe. The instruments are provided with the CH programmable parameter which enables the user to set the regulation both for heating or cooling applications:

- CH = CL: cooling applications
- CH = Ht: heating applications

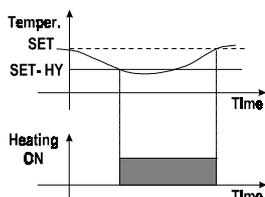
3.2 CH = CL: COOLING APPLICATIONS.

The Hy value is automatically set above the Set Point. If the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again.



In case of fault in the thermostat probe the start and stop of the compressor are timed through parameters "COOn" and "COF".

3.3 CH = HT: HEATING APPLICATION.



The Hy value is automatically set under the Set Point. If the temperature decreases and reaches set point minus differential the regulation output is activated and then turned off when the temperature reaches the set point value again.

3.4 FAST COOLING

It can be activated the keypad by holding the ▲ key pressed for about 3 seconds. The compressor operates in continuous mode for the time set through the "CCT" parameter. The cycle can be terminated before the end of the set time using the same activation key, ▲ for about 3 seconds.

4. KEYBOARD



- set** To display and modify target set point; in programming mode it selects a parameter or confirm an operation. By holding it pressed for 3s when max or min temperature is displayed it will be erased.
- ▲** To see the max. stored temperature; in programming mode it browses the parameter codes or increases the displayed value. By holding it pressed for 3s the fast freezing cycle is started.
- ▼** To see the min stored temperature; in programming mode it browses the parameter codes or decreases the displayed value.
- ❄** Not used
- ☀** Switch ON and OFF the light of the cold-room
- ⏻** Switch ON and OFF the instrument.

KEY COMBINATIONS

- ▲ + ▼** To lock and unlock the keyboard.
- set + ▼** To enter the programming mode.
- set + ▲** To exit the programming mode.

4.1 USE OF LEDES

Each LED function is described in the following table.

LED	MODE	Function
❄	ON	The compressor is running
❄	FLASHING	- Programming Phase (flashing with LED ☀) - Anti-short cycle delay enabled
☀	FLASHING	Programming Phase (flashing with LED ❄)
❄	ON	The Fast cooling cycle is enabled
🔊	ON	- ALARM signal - In "Pr2" indicates that the parameter is also present in "Pr1"
💡	ON	The light is on

4.2 HOW TO SEE THE MIN TEMPERATURE

1. Press and release the ▼ key.
2. The "Lo" message will be displayed followed by the minimum temperature recorded.
3. By pressing the ▼ key or waiting for 5s the normal display will be restored.

4.3 HOW TO SEE THE MAX TEMPERATURE

1. Press and release the ▲ key.
2. The "Hi" message will be displayed followed by the maximum temperature recorded.
3. By pressing the ▲ key or waiting for 5s the normal display will be restored.

4.4 HOW TO RESET THE MAX AND MIN TEMPERATURE RECORDED

- To reset the stored temperature, when max or min temperature is displayed :
1. Press SET key until "rST" label starts blinking.

N.B. After the installation **RESET** the temperature stored .

4.5 HOW TO SEE AND MODIFY THE SET POINT

1. Push and immediately release the **SET** key: the display will show the Set point value;
2. The SET LED start blinking;
3. To change the Set value push the \blacktriangle or \blacktriangledown arrows within 10s.
4. To memorise the new set point value push the **SET** key again or wait 10s.

4.6 TO ENTER IN PARAMETERS LIST "Pr1"

To enter the parameter list "Pr1" (user accessible parameters) operate as follows:

1. Enter the Programming mode by pressing the Set and DOWN key for few seconds (and start blinking).
2. The instrument will show the first parameter present in "Pr1"

4.7 TO ENTER IN PARAMETERS LIST "Pr2"

To access parameters in "Pr2":

1. Enter the "Pr1" level.
2. Select "Pr2" parameter and press the **"SET"** key.
3. The "PAS" flashing message is displayed, shortly followed by "0 -" with a flashing zero.
4. Use \blacktriangle or \blacktriangledown to input the security code in the flashing digit; confirm the figure by pressing **"SET"**. The security code is "321".
5. If the security code is correct the access to "Pr2" is enabled by pressing **"SET"** on the last digit.

Another possibility is the following: after switching ON the instrument the user can push Set and DOWN keys within 30 seconds.

NOTE: each parameter in "Pr2" can be removed or put into "Pr1" (user level) by pressing **"SET"** + \blacktriangledown . When a parameter is present in "Pr1" LED () is on.

4.8 HOW TO CHANGE THE PARAMETER VALUE

1. Enter the Programming mode.
2. Select the required parameter with \blacktriangle or \blacktriangledown .
3. Press the **"SET"** key to display its value (and LED starts blinking).
4. Use \blacktriangle or \blacktriangledown to change its value.
5. Press **"SET"** to store the new value and move to the following parameter.

To exit: Press **SET + UP** or wait 15s without pressing a key.

NOTE: the new programming is stored even when the procedure is exited by waiting the time-out.

4.9 HOW TO LOCK THE KEYBOARD

1. Keep the \blacktriangle and \blacktriangledown keys pressed together for more than 3 s the \blacktriangle and \blacktriangledown keys.
2. The "POF" message will be displayed and the keyboard is locked. At this point it is only possible the viewing of the set point or the MAX o Min temperature stored and to switch ON and OFF the light, the auxiliary output and the instrument.

TO UNLOCK THE KEYBOARD

Keep the \blacktriangle and \blacktriangledown keys pressed together for more than 3s.

4.10 ON/OFF FUNCTION

By pushing the **ON/OFF** key, the instrument shows "OFF" for 5 sec. and the ON/OFF LED is switched ON.

During the OFF status, all the relays are switched OFF and the regulations are stopped;
N.B. During the OFF status the **Light** button is active.

5. PARAMETER LIST

REGULATION

- Hy Differential:** (0,1 + 25,5°C / 1+255 °F) Intervention differential for set point.
Cooling: Compressor Cut IN is Set Point Plus Differential (Hy). Compressor Cut OUT is when the temperature reaches the set point.
Heating: Compressor Cut IN is Set Point minus Differential (Hy). Compressor Cut OUT is when the temperature reaches the set point.
- LS Minimum set point limit:** (-50,0°C+SET; -58°F+SET) Sets the minimum acceptable value for the set point.
- US Maximum set point limit:** (SET+110°C; SET+230°F) Set the maximum acceptable value for set point.
- OdS Outputs activation delay at start up:** (0+255 min) This function is enabled at the initial start up of the instrument and inhibits any output activation for the period of time set in the parameter. (Light can work)
- AC Anti-short cycle delay:** (0+30 min) interval between the compressor stop and the following restart.
- CCt Thermostat override:** (0min +23h 50min) allows to set the length of the continuous cycle. Can be used, for instance, when the room is filled with new products.
- Con Compressor ON time with faulty probe:** (0+255 min) time during which the compressor is active in case of faulty thermostat probe. With CON=0 compressor is always OFF.
- COF Compressor OFF time with faulty probe:** (0+255 min) time during which the compressor is off in case of faulty thermostat probe. With COF=0 compressor is always active.
- CH Type of action:** CL = cooling; Ht = heating.

DISPLAY

- CF Temperature measurement unit:** °C = Celsius; °F = Fahrenheit. When the measurement unit is changed the SET point and the values of some parameters have to be modified.
- rES Resolution (for °C):** (in = 1°C; de = 0,1°C) allows decimal point display.
dE = 0,1°C; in = 1 °C

ALARMS

ALC Temperature alarm configuration

- rE** = High and Low alarms related to Set Point
- Ab** = High and low alarms related to the absolute temperature.

ALU High temperature alarm setting:

- ALC= rE, 0 + 50°C or 90°F
 - ALC= Ab, ALL + 110°C or 230°F
- when this temperature is reached and after the ALd delay time the HA alarm is enabled.

ALL Low temperature alarm setting:

- ALC = rE , 0 + 50 °C or 90°F
 - ALC = Ab , - 50°C or -58°F + ALU
- when this temperature is reached and after the ALd delay time, the LA alarm is enabled.

AFH Temperature alarm differential: (0,1+25,5°C; 1+45°F) Intervention differential for temperature alarm set point, always positive.

ALd Temperature alarm delay: (0+255 min) time interval between the detection of an alarm condition and the corresponding alarm signalling.

dAO Delay of temperature alarm at start-up: (0min+23h 50min) time interval between the detection of the temperature alarm condition after the instrument power on and the alarm signalling.

dot Delay of temperature alarm after closing the door : (0+255 min) Time delay to signal the temperature alarm condition after closing the door.

doA Open door alarm delay:(0+255 min) delay between the detection of the open door condition and its alarm signalling: the flashing message "dA" is displayed.

nPS Pressure switch number: (0 +15) Number of activation of the pressure switch, during the "did" interval, before signalling the alarm event (I2F= PAL).

If the nPS activations in the did time are reached, switch off and on the instrument to restart normal regulation.

PROBE INPUTS

Ot Thermostat probe calibration: (-12,0+12,0°C/ -21+21°F) allows to adjust possible offset of the thermostat probe.

HES Temperature increase during the Energy Saving cycle : (-30,0°C + 30,0°C / -22+86°F) sets the increasing value of the set point during the Energy Saving cycle.

DIGITAL INPUTS

odc Compressor status when open door:
no, Fan = normal; CPr, F_C = Compressor OFF.

I2P Configurable digital input polarity:
CL : the digital input is activated by closing the contact;
OP : the digital input is activated by opening the contact

I2F Digital input operating mode: configure the digital input function:

- EAL = generic alarm;
- bAL = serious alarm mode;
- PAL = Pressure switch;
- dFr = Not used;
- AUS = Not used;
- Es = Energy Saving;
- onF = remote On/OFF.
- door = door switch

did Time interval/delay for digital input alarm:(0+255 min.) Time interval to calculate the number of the pressure switch activation when I2F=PAL. If I2F=EAL or bAL (external alarms), "did" parameter defines the time delay between the detection and the successive signalling of the alarm.

OTHER

PbC Type of probe: it allows to set the kind of probe used by the instrument:
PbC = PBC probe, nTC = NTC probe.

rEL Release software: (read only) Software version of the microprocessor.

Ptb Parameter table: (read only) it shows the original code of the **dixell** parameter map.

Prd Probes display: (read only) display the temperature.

Pr2 Access to the protected parameter list (read only).

6. DIGITAL INPUTS

The XW10L has 1 free contact digital input. It is programmable in six different configurations by the "I2F" parameter.

6.1 DOOR SWITCH INPUT (I2F = dor)

It signals the door status and the corresponding relay output status through the "odc" parameter:

- no, Fan = normal (any change);
- CPr, F_C = Compressor OFF;

Since the door is opened, after the delay time set through parameter "dOA", the alarm output is enabled and the display shows the message "dA". The alarm stops as soon as the external digital input is disabled again. During this time and then for the delay "dot" after closing the door, the high and low temperature alarms are disabled.

6.2 GENERIC ALARM (I2F = EAL)

As soon as the digital input is activated the unit will wait for "did" time delay before signalling the "EAL" alarm message. The outputs status don't change. The alarm stops just after the digital input is deactivated.

6.3 SERIOUS ALARM MODE (I2F = BAL)

When the digital input is activated, the unit will wait for "did" delay before signalling the "BAL" alarm message. The relay outputs are switched OFF. The alarm will stop as soon as the digital input is deactivated.

6.4 PRESSURE SWITCH (I2F = PAL)

If during the interval time set by "did" parameter, the pressure switch has reached the number of activation of the "nPS" parameter, the "PAL" pressure alarm message will be displayed. The compressor and the regulation are stopped. When the digital input is ON the compressor is always OFF.

If the nPS activation in the did time are reached, switch off and on the instrument to restart normal regulation.

6.5 ENERGY SAVING (I2F = ES)

The Energy Saving function allows to change the set point value as the result of the SET+ HES (parameter) sum. This function is enabled until the digital input is activated.

6.6 REMOTE ON/OFF (I2F = ONF)

This function allows to switch ON and OFF the instrument.

6.7 DIGITAL INPUTS POLARITY

The digital input polarity depends on the "I2P" parameters.

CL : the digital input is activated by closing the contact.

OP : the digital input is activated by opening the contact

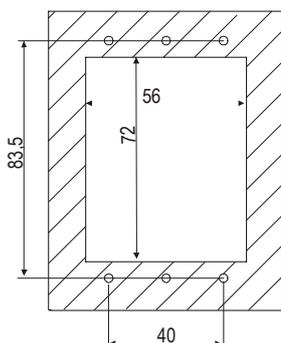
7. INSTALLATION AND MOUNTING

Instruments **XW10L** shall be mounted on vertical panel, in a 150x31 mm hole, and fixed using two screws $\varnothing 3 \times 2$ mm. To obtain an IP65 protection grade use the front panel rubber gasket (mod. RG-L).

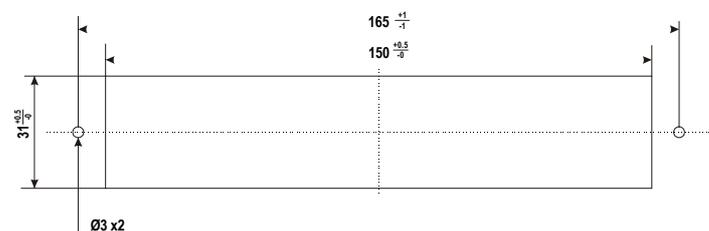
Instruments **XW10V** shall be mounted on vertical panel, in a 72x56 mm hole, and fixed using screws $\varnothing 3 \times 2$ mm. To obtain an IP65 protection grade use the front panel rubber gasket (mod. RGW-V).

To obtain an IP65 protection grade use the front panel rubber gasket (mod. RG-L). The temperature range allowed for correct operation is 0 - 60 °C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let the air circulate by the cooling holes.

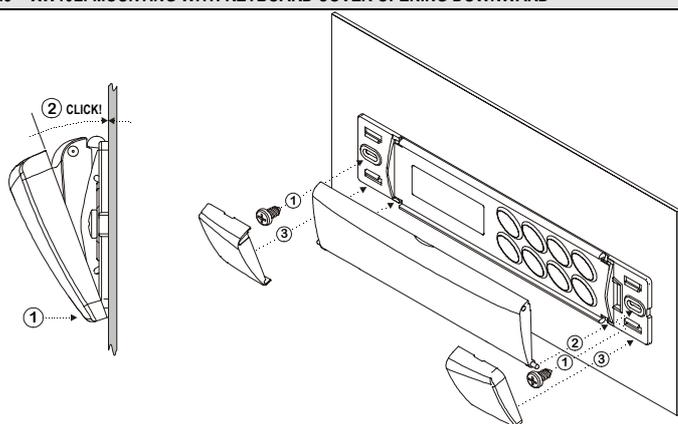
7.1 XW10V: CUT OUT



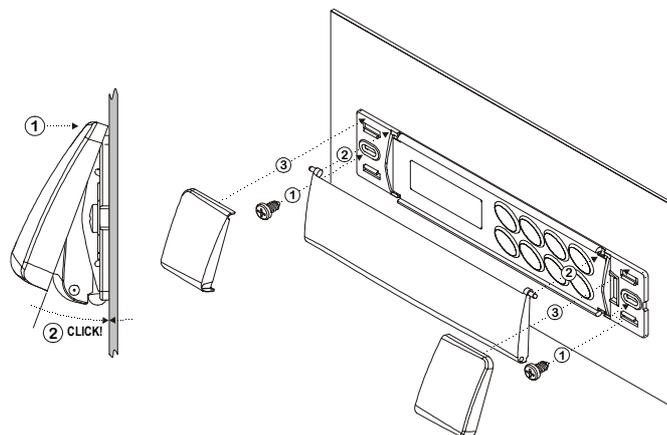
7.2 XW10L: CUT OUT



7.3 XW10L: MOUNTING WITH KEYBOARD COVER OPENING DOWNWARD



7.4 XW10L: MOUNTING WITH KEYBOARD COVER OPENING UPWARD



8. ELECTRICAL CONNECTIONS

The instruments are provided with screw terminal block to connect cables with a cross section up to 2,5 mm² for the digital and analogue inputs. Relays and power supply have a Faston connection (6,3mm). Heat-resistant cables have to be used. Before connecting cables make sure the power supply complies with the instrument's requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.

N.B. Maximum current allowed for all the loads is 20A.

8.1 PROBE CONNECTIONS

The probe shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature..

9. USE OF THE PROGRAMMING "HOT KEY"

The Wing units can UPLOAD or DOWNLOAD the parameter list from its own E2 internal memory to the "Hot Key" and vice-versa.

9.1 DOWNLOAD (FROM THE "HOT KEY" TO THE INSTRUMENT)

1. Turn OFF the instrument by means of the ON/OFF key, remove the TTL serial cable if present, insert the "Hot Key" and then turn the Wing ON.
2. Automatically the parameter list of the "Hot Key" is downloaded into the Wing memory, the "DoL" message is blinking. After 10 seconds the instrument will restart working with the new parameters.
3. Turn OFF the instrument remove the "Hot Key", plug in the TTL serial cable, then turn it ON again.

At the end of the data transfer phase the instrument displays the following messages: "end" for right programming. The instrument starts regularly with the new programming. "err" for failed programming. In this case turn the unit off and then on if you want to restart the download again or remove the "Hot key" to abort the operation.

9.2 UPLOAD (FROM THE INSTRUMENT TO THE "HOT KEY")

1. Turn OFF the instrument by means of the ON/OFF key and remove the TTL serial cable if present; then turn it ON again.
2. When the Wing unit is ON, insert the "Hot key" and push ▲ key; the "uPL" message appears.
3. Push "SET" key to start the UPLOAD; the "uPL" message is blinking.
4. Turn OFF the instrument remove the "Hot Key", plug in the TTL serial cable, then turn it ON again.

At the end of the data transfer phase the instrument displays the following messages: "end" for right programming. "err" for failed programming. In this case push "SET" key if you want to restart the programming again or remove the not programmed "Hot key".

10. ALARM SIGNALS

Message	Cause	Outputs
"P1"	Thermostat probe failure	Alarm output ON; Compressor output according to parameters "CO _N " and "CO _F "
"HA"	Maximum temperature alarm	Alarm output ON; Other outputs unchanged
"LA"	Minimum temperature alarm	Alarm output ON; Other outputs unchanged
"EE"	Data or memory failure	Alarm output ON; Other outputs unchanged
"dA"	Door switch alarm	Alarm output ON; Other outputs unchanged
"EAL"	External alarm	Alarm output ON; Other outputs unchanged
"BAL"	Serious external alarm	Alarm output ON; Other outputs OFF
"PAL"	Pressure switch alarm	Alarm output ON; Other outputs OFF

The alarm message is displayed until the alarm condition is recovery. All the alarm messages are showed alternating with the room temperature except for the "P1" which is flashing. To reset the "EE" alarm and restart the normal functioning press any key, the "rSt" message is displayed for about 3s.

10.1 SILENCING BUZZER

Once the alarm signal is detected the buzzer can be silenced by pressing any key.

10.2 "EE" ALARM

The **dixell** instruments are provided with an internal check for the data integrity. Alarm "EE" flashes when a failure in the memory data occurs. In such cases the alarm output is enabled.

10.3 ALARM RECOVERY

Probe alarm "P1" (probe1 faulty), automatically stops 10s after the probe restarts normal operation. Check connections before replacing the probe.

Temperature alarms "HA" and "LA" automatically stop as soon as the thermostat temperature returns to normal values.

Door switch alarm "dA" stop as soon as the door is closed.

External alarms "EAL", "BAL" stop as soon as the external digital input is disabled

Pressure switch alarm "PAL" alarm is recovered by switching OFF the instrument.

11. TECHNICAL DATA

Housing: self extinguishing ABS.

Case

XW10L: facia 38x185 mm; depth 76mm

XW10V: facia 100x64 mm; depth 76mm

Mounting

XW10L: panel mounting in a 150x31 mm panel cut-out with two screws. \varnothing 3 x 2mm. Distance between the holes 165mm

XW10V: panel mounting in a 56x72 mm panel cut-out with two screws. \varnothing 3x2mm. Distance between the holes 40mm

Protection: IP20.

Frontal protection: IP65 with optional frontal gasket mod RG-L (XW40L); RGW-V (XW40V).

Connections: Screw terminal block $\leq 2,5$ mm² heat-resistant wiring and 6,3mm Faston

Power supply: 230Vac or. 110Vac \pm 10%

Power absorption: 7VA max.

Display: 3 digits, red LED, 14,2 mm high.

Inputs: 1 NTC or PTC probe

Digital input: 1 free voltage

Relay outputs: Total current on loads MAX. 20A

compressor: relay SPST 20(8) A, 250Vac or. SPST 8(3) A, 250Vac

light: **XW10L:** relè SPDT 8(3) A, 250Vac; **XW10V:** relè SPST 16(6) A, 250Vac

Other output : alarm buzzer (optional)

Data storing: on the non-volatile memory (EEPROM).

Kind of action: 1B.

Pollution grade: normal

Software class: A.

Operating temperature: 0+60 °C.

Storage temperature: -25+60 °C.

Relative humidity: 20+85% (no condensing)

Measuring and regulation range:

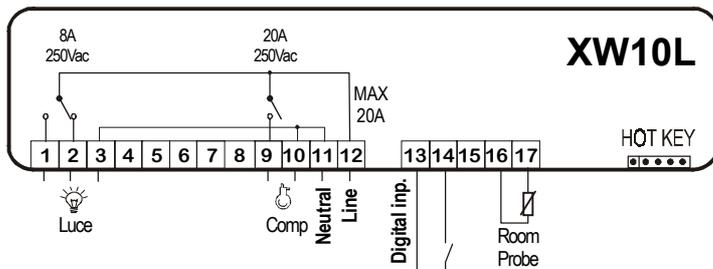
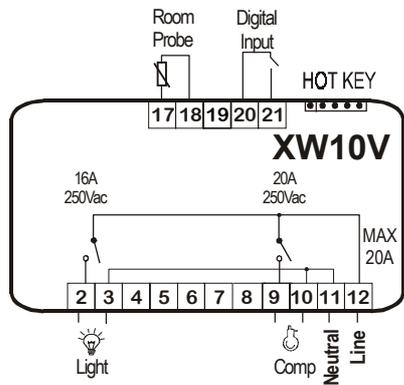
PTC probe: -50+150°C (-58+302°F)

NTC probe: -40+110°C (-58+230°F)

Resolution: 0,1 °C or 1 °C or 1 °F (selectable).

Accuracy (ambient temp. 25°C): $\pm 0,5$ °C ± 1 digit

12. CONNECTIONS



13. DEFAULT SETTING VALUES

Label	Name	Range	Default	Level
REGULATION				
Set	Set point	LS+US	5/41	Pr1
Hy	Differential	0,1+25,5 °C / 1+45°F	2/4	Pr1
LS	Minimum set point	-50,0°C+SET / -58°F+SET	-50/-58	Pr2

US	Maximum set point	SET \pm 110°C / SET \pm 230°F	110/230	Pr2
OdS	Outputs activation delay at start up	0+255 min.	0	Pr2
AC	Anti-short cycle delay	0+30 min.	1	Pr1
CCt	Compressor ON time during fast freezing	0 + 23h 50 min.	0.0	Pr2
COOn	Compressor ON time with faulty probe	0+255 min.	15	Pr2
COF	Compressor OFF time with faulty probe	0+255 min.	30	Pr2
CH	Type of regulation	CL, Ht	CL	Pr2
DISPLAY				
CF	Temperature measurement unit	°C + °F	°C/F	Pr2
rES	Resolution (integer/decimal point)	in + de	dE/-	Pr1
ALARMS				
ALC	Temperature alarms configuration	rE+Ab	Ab	Pr2
ALU	MAXIMUM temperature alarm	-50,0+110°C/ -58+230°F	110/230	Pr1
ALL	minimum temperature alarm	-50,0+110°C/ -58+230°F	-40/-40	Pr1
AFH	Temperature alarm differential	0,1+25,5 °C / 1+45°F	2/4	Pr2
ALd	Temperature alarm delay	0+255 min.	15	Pr2
dAO	Delay of temperature alarm at start up	0 + 23h 50 min.	1,3	Pr2
dot	Delay of temperature alarm after closing the door	0+255 min.	15	Pr2
dOA	Open door alarm delay	0+255 min.	15	Pr2
nPS	Pressure switch number	0+15	0	Pr2
ANALOGUE INPUTS				
Ot	Thermostat probe calibration	-12,0+12,0°C / -21+21°F	0/0	Pr1
HES	Temperature increasing during the Energy Saving cycle	-30+30°F/-54+54°F	0/0	Pr2
DIGITAL INPUTS				
Odc	Open door control	no, Fan, CPr, F_C	no	Pr2
i2P	Configurable digital input polarity	CL+OP	CL	Pr2
i2F	Digital input configuration	dor, EAL, bAL, PAL, dFr, AUS, ES, OnF	dor	Pr2
dId	Digital input alarm delay	0+255 min.	5	Pr2
OTHER				
Pbc	Kind of probe	PbC, ntc	ntc/Ptc	Pr2
rEL	Software release	---	2.0	Pr2
Ptb	Map code	---	---	Pr2
Prd	Probes display	Pb1	---	Pr2
Pr2	Access parameter list	---	---	Pr1

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